



DUNNAIR
(Aust) Pty Ltd

PHE50

Economy Cycle Rooftop Packaged

R410a Refrigerant

PERFORMANCE DATA

INDOOR COIL ENTERING AIR TEMP °C		OUTDOOR COIL ENTERING TEMPERATURE °C											
		30°C			35°C			40°C			45°C		
		Tot. Cap KW	Sens.Cap KW	LWB °C	Tot. Cap KW	Sens.Cap KW	LWB °C	Tot. Cap KW	Sens.Cap KW	LWB °C	Tot. Cap KW	Sens.Cap KW	LWB °C
DB °C	WB °C												
21	17	47.8	29.7	11.4	45.2	28.6	11.8	42.8	27.6	12.1	40.3	27.6	12.4
	18	49.4	26.5	12.0	46.8	25.5	12.8	44.4	24.5	13.2	41.9	23.5	13.5
	19	51.1	23.5	13.5	48.5	22.5	13.8	46.0	21.5	14.1	43.5	20.6	14.4
	20	53.0	20.2	14.6	50.3	19.1	14.9	47.7	18.1	15.3	45.3	17.1	15.5
23	17	47.9	35.6	11.4	45.4	34.6	11.7	43	33.6	12	40.5	32.5	12.3
	18	49.4	32.4	12.5	46.8	31.3	12.8	44.3	30.3	13.1	41.8	29.3	13.5
	19	51.1	29.3	13.5	48.5	28.3	13.8	46	27.4	14.1	43.5	26.4	14.4
	20	52.9	26	14.6	50.3	24.9	14.9	47.7	23.9	15.3	45.3	22.9	15.5
	21	54.9	23.2	15.7	52.2	22.2	16	49.6	21.2	16.3	47.2	20.4	16.6
25	17	48.4	40.6	11.3	46.0	39.4	11.6	43.7	38.2	11.9	41.2	37.0	12.2
	18	49.5	39.4	12.4	46.9	37.4	12.7	44.5	36.4	13.1	42.0	25.4	13.4
	19	51.1	37.7	13.5	48.4	34.2	13.8	45.9	33.2	14.1	43.5	32.3	14.4
	20	52.9	35.7	14.6	50.2	30.8	14.9	47.6	29.8	15.2	45.2	28.8	15.5
	21	54.9	33.4	15.7	52.2	28.1	16.0	49.5	27.1	16.3	47.1	26.2	16.6
27	17	49.2	45.0	11.2	46.9	43.2	11.4	44.7	42.1	11.7	42.4	40.7	12.0
	18	50.0	43.5	12.3	47.5	42.0	12.7	45.1	41.2	13.0	42.7	40.1	13.3
	19	51.2	40.8	13.5	48.6	39.4	13.8	46.1	38.8	14.1	43.6	37.9	14.4
	20	52.8	37.7	14.6	50.2	36.2	14.9	47.6	35.6	15.2	45.2	34.6	15.5
	21	54.8	34.9	15.7	52.1	33.5	16.0	49.5	33.0	16.3	47.1	32.1	16.6
29	17	50.4	49.0	11.0	48.2	47.2	11.2	46.0	45.4	11.5	43.9	43.7	11.8
	18	51.0	47.6	12.2	48.6	46.2	12.5	46.3	44.8	12.8	44.0	43.5	13.1
	19	51.6	46.6	13.5	49.1	45.6	13.8	46.6	44.6	14.1	44.2	43.0	14.4
	20	52.9	44.1	14.6	50.3	43.1	14.9	47.7	42.1	15.3	45.3	41.1	15.6
	21	54.8	40.8	15.7	52.1	39.8	16.0	49.4	38.8	16.3	47.0	37.9	16.6
31	17	52.0	52.0	10.8	49.9	49.9	11.0	47.9	47.9	11.3	45.9	45.9	11.6
	18	52.3	51.2	12.2	50.1	49.5	12.5	47.9	47.8	12.8	45.9	45.9	13.0
	19	52.7	50.4	13.3	50.3	49.1	13.6	47.9	47.8	13.9	45.9	45.9	14.2
	20	53.3	49.8	14.4	50.7	48.7	14.8	48.2	47.7	15.1	45.9	45.9	15.4
	21	54.8	46.5	15.7	52.1	45.5	16.0	49.5	44.5	16.3	47.1	43.6	16.6

Capacity multipliers should be applied to the above capacities to adjust for reduced or increased air flow.



Technical Specification PHE50 Economy Cycle Rooftop Packaged Model

Total Cooling Capacity (kW)*	48.6	Number of Compressors	2
Sensible Cooling Capacity (kW)*	39.4	Power Requirements (Volt /Phase)	415 / 3
Heating Capacity (kW)**	47.8	Normal Max. Current (Amps /Phase)	41.2
Nominal Evaporator Air Flow (L/S)	2800	Power Input (kW)	18.4
*Entering air @ 27/19 °C and ambient 35°C		** Entering air @ 21 °C DB and 7°C ambient	

Air Quantity Multiplying Factors

Capacity	% Rated Air Quantity - Nominal 2800 l/s				
	80	90	100	110	120
Total Cooling	0.95	0.98	1.00	1.02	1.04
Sensible Cooling	0.89	0.95	1.00	1.05	1.09

Heating Performance Data

Outdoor Coil Entering DB temperature °C					
	0	4	8	12	18
Heating Capacity (kW)	38.3	40.7	45.3	49.5	59.6

Heating Performance Correction

% Rated Air Quantity	Multiplier	Return Air Temp °C	Multiplier	Outdoor Air Temp °C	Approx. Defrost Factor
80	0.93	15	1.05	0	0.80
90	0.97	18	1.03	2	0.78
100	1.00	21	1.00	4 - 6	0.75
110	1.03	24	0.97	7	0.87
120	1.05	27	0.95	8	1.00

Compressor

Number Per Unit	2
Type	Scroll
RPM (Nom)	2900
Normal Max Current (Amps /Phase)	2 x 15.8
Locked Rotor Current (Amps /Phase)	2 x 96
Displacement (m ³ /h)	2 x 15.2

Electrical Controls and Safeties

High Pressure Switch (Setting kPa)	4000	Defrost	
Low Pressure Switch (Setting kPa)	300	Initiation Temperature (°C)	-2
Indoor Fan Overload	Internal	Termination Temperature (°C)	18
Outdoor Fan Overload	Internal	Min. Period Between De-Ice (min)	30
Compressor Delay Timer	300 sec	Max De-Ice Period (min)	10

Standard Features

Auto reset high pressure and auto reset low pressure cutouts	
Thermal overload protection on all motors	Suction line accumulator
Compressor crankcase heater	Automatic de-ice system
Limit start timer (anti short cycling)	Thermally insulated indoor unit

Evaporator Coil

Type	Copper Tube / Aluminium Fins
Face Area (m ²)	2 x 0.6
Air Quantity (l/s)	2800

Evaporator Fan

Number of Fans	1
Type	Centrifugal
Drive	Belt
Motor Voltage /Phase /Frequency	415 /3 /50
Motor Power (kW)	3.0
Maximum Fan Speed (rpm)	850

Electrical

Power Requirements	3 Phase /415V /50Hz
Normal Max. Current (Amps /Phase)	41.2

Condenser Coil

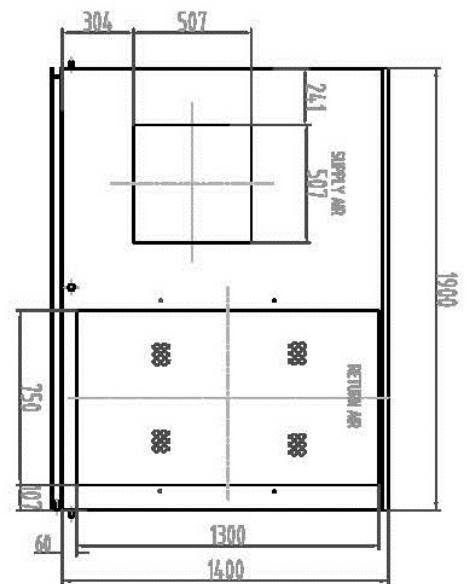
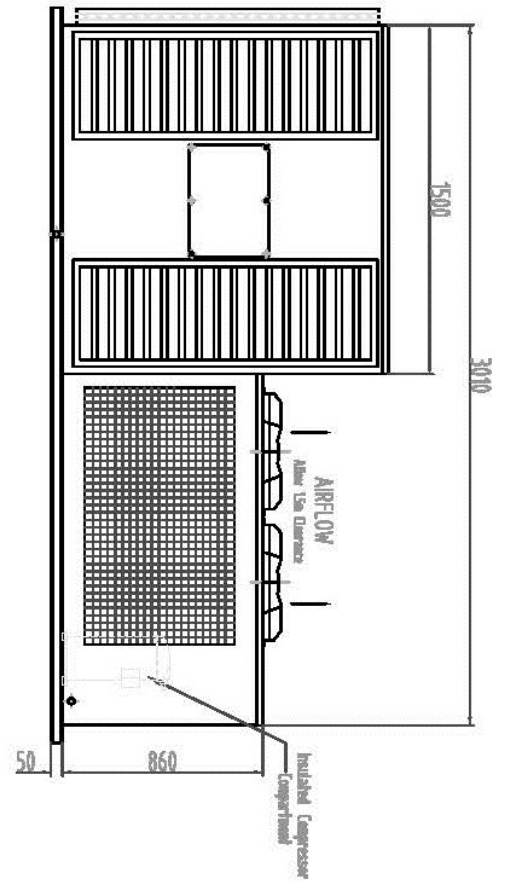
Type	Copper Tube /Aluminium Fins
Face Area(m ²)	2 x 1.03

Condenser Fan

Number of Fans	4
Type	Axial
Drive	Direct
Motor Type	Enclosed
Motor Watts /rpm	4 x 180 / 950
Motor Voltage /Phase /Frequency	415 / 3 / 50

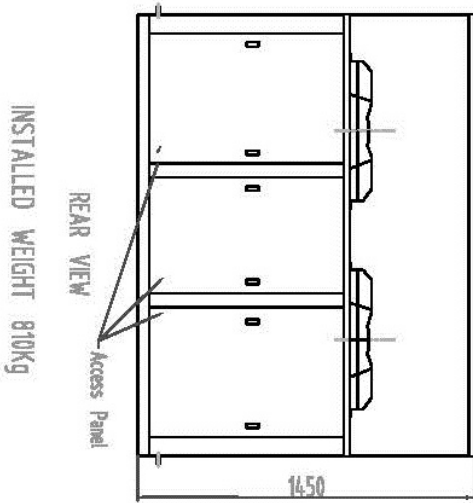
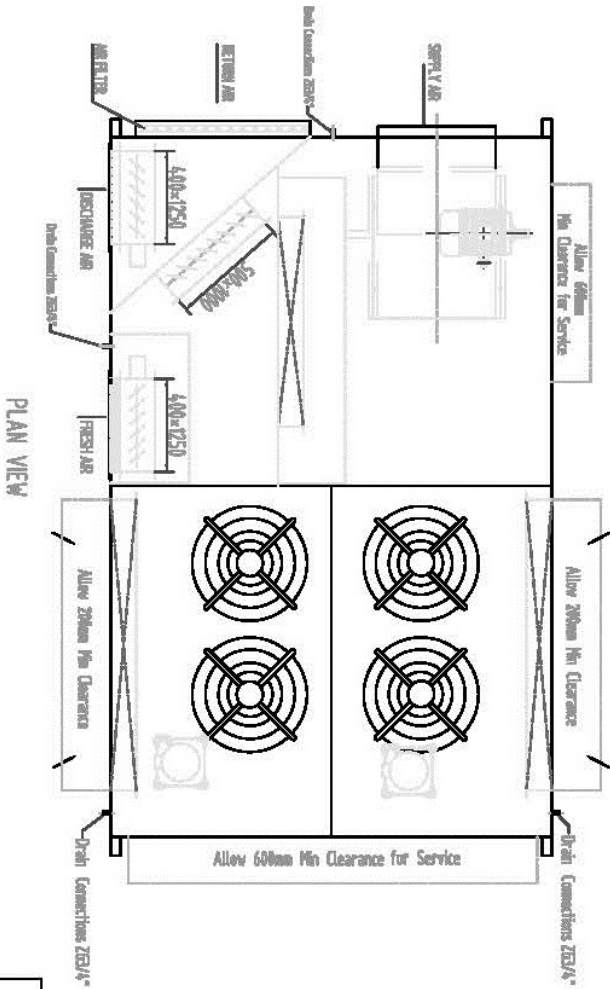
Refrigeration System

Refrigerant Type	R410A
Charge(kg)	2 x 7.2
Service Connections	Rotor Lock Valves
Expansion Control - In / Outdoor unit	TX Valve



SIDE ELEVATION

SUPPLY & RETURN VIEW



REAR VIEW

Installed Weight 810kg

Fan : SYD400K
 Motor: Y100L2-4 (3KW-4)
 Fan pulley: 35-SPA2-160
 Motor pulley: 28-SPA2-90
 Fan speed: 793rpm

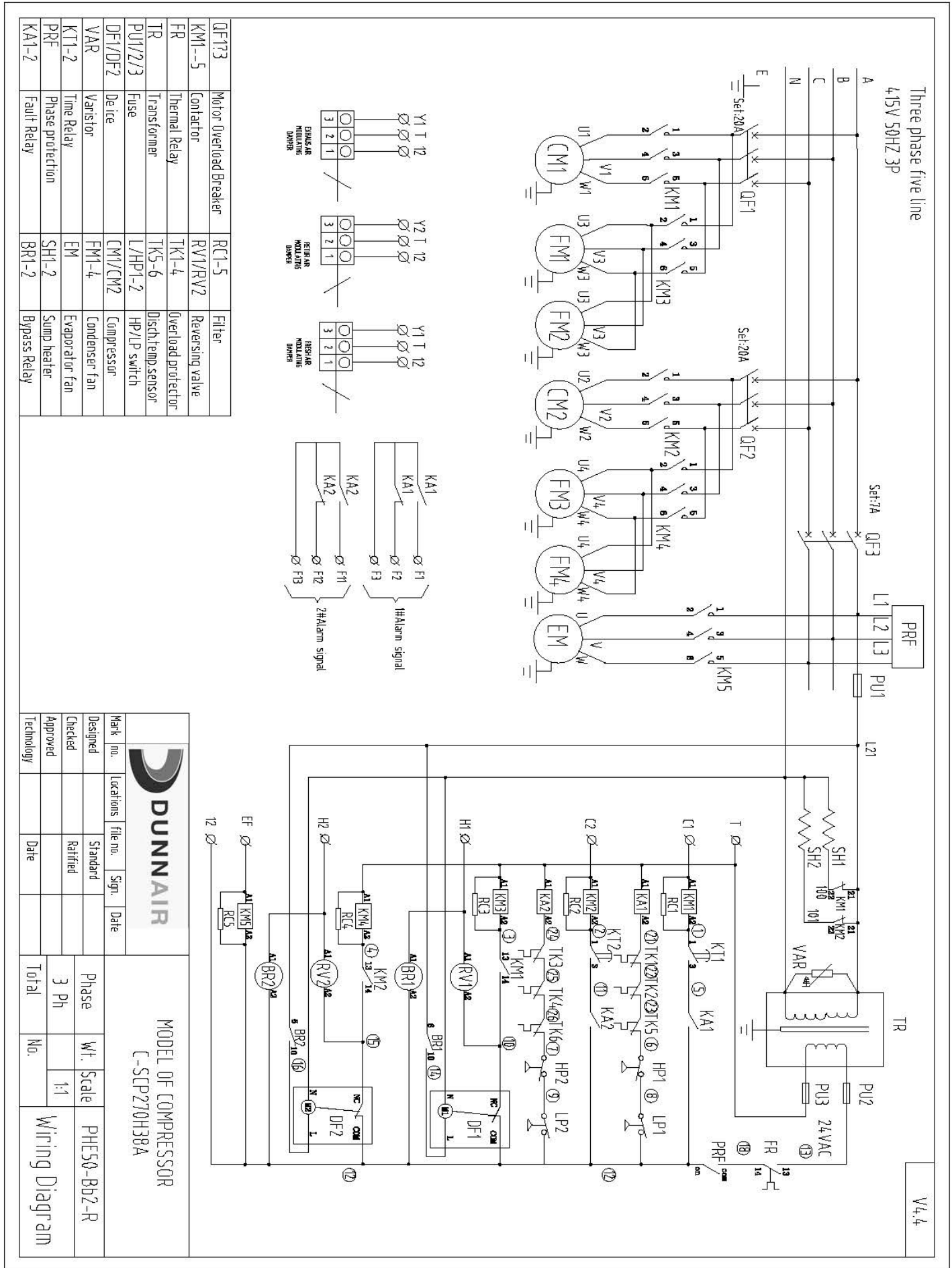
PLAN VIEW

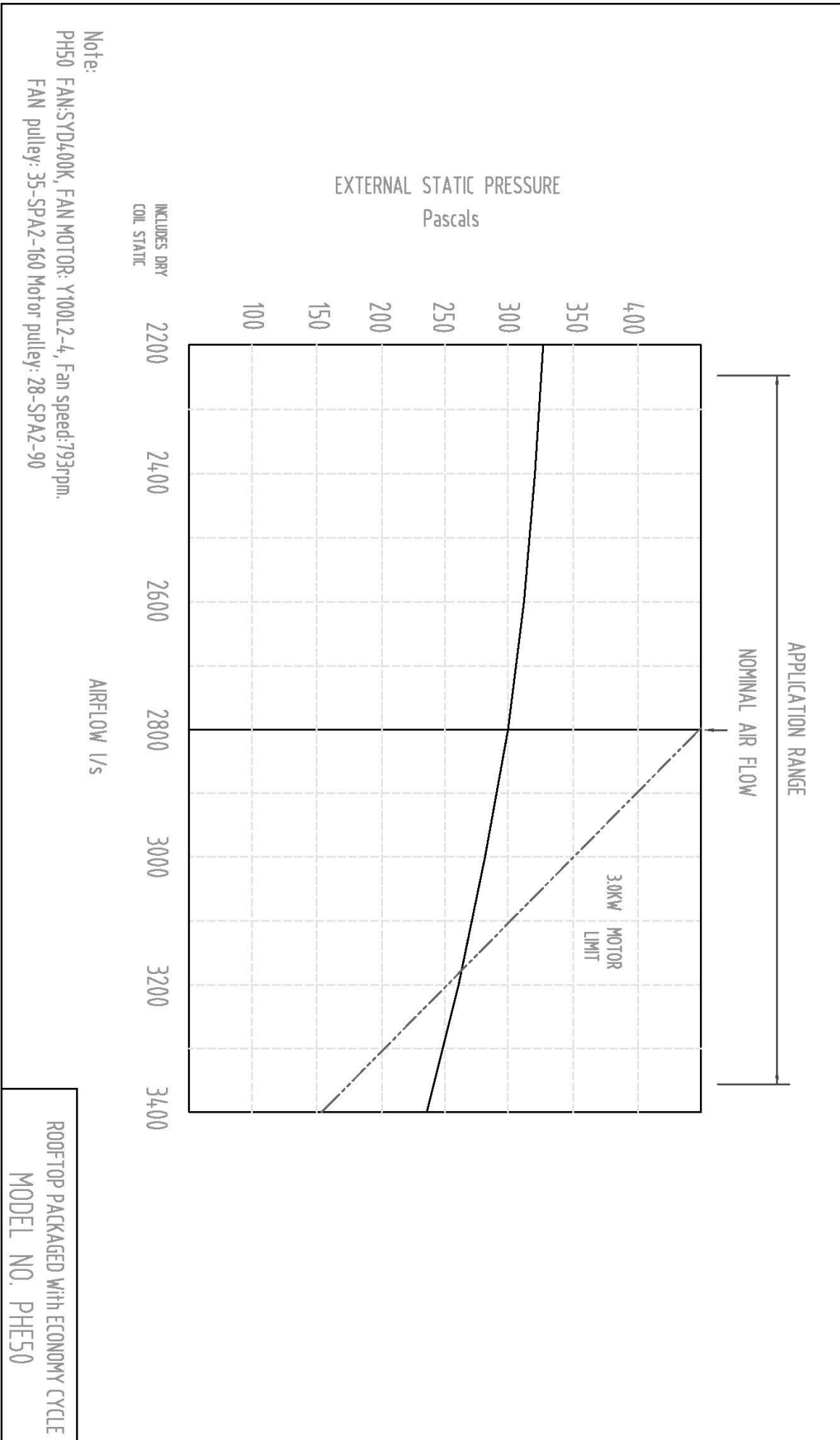
INSTALLED WEIGHT 810kg



DRAWN BY: Chen Cheng	DATE: 28th Feb 2014	TITLE: Package Air Cooled Heat Pump Unit With Economy Cycle PHE TYPE
APPROVED O.A.: Zhu Junquan	APPROVED ENG.: LI Melfan	

MODEL: PHE50-BB2	DRAWING NO.: 01	ISSUE: 01	SHEET SIZE: A4
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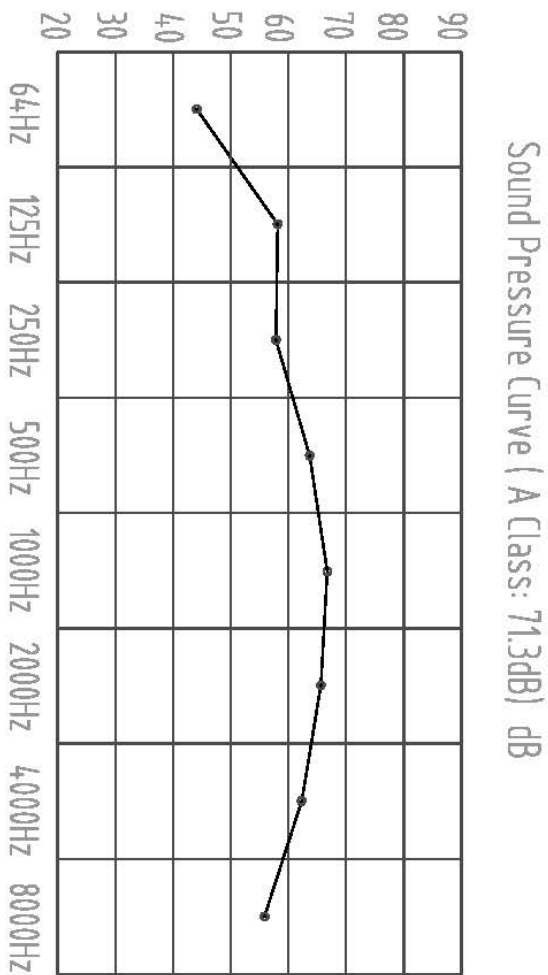



PHE50 Sound Pressure Curve

A Class: 71.3dB

Hz	dB
64Hz	44
125Hz	59
250Hz	58
500Hz	64
1000Hz	67
2000Hz	65
4000Hz	63
8000Hz	57

Note: Occupant at least 1.0m from sound source.



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APPROVED Q.A.: Zhu Junquan	APPROVED ENG.: Li Meifen	
MODEL: PHE50	DRAWING NO.: 01	ISSUE: 01
TITLE: Packaged Rooftop With Economy Cycle		SHEET SIZE: A4
PHE TYPE		